# Original operating instructions



Safety light curtain LIGI-01





#### Order code LIGI - safety light curtain LIGI-01-BW-P01-T00-A-57-2520-F00-C00-S015 Description -Housing design -01 = standard profile 16x16mm Finish -= without anodised finish = silver S = black W = car wash (optional) Output versions -OSE = rectangular signal P01 = PNP - positive switching, light-on switching (preferred configuration) P02 = PNP - positive switching, dark-on switching P03 = PNP - light-on/dark-on switching N01 = NPN - negative switching, light-on switching (preferred configuration) N02 = NPN - negative switching, dark-on switching N03 = NPN - light-on/dark-on switching R01 = SSR - light-on switching R02 = SSR - dark-on switching R03 = SSR - light-on/dark-on switching PP1 = Push-Pull - light = high-level - dark = low-level PP2 = Push-Pull - light = low-level - dark = high-level PP3 = Push-Pull - light-on/dark-on switching Testing -T00 = pull-down resistor, only activates the alignment mode T01 = pull-down resistor, test/alignment=low or open T02 = pull-down resistor, test/alignment=high T03 = pull-up resistor, test/alignment=low T04 = pull-up resistor, test/alignment=high or open T05 = open is normal operation, test=low or high Beam geometry -= continuous high detection capability C = standard-compliant detection capability Active light beams Active detection zone in mm = Function 00 = with blanking 01 = without blanking 05 = switching blanking/no blanking programmable 07 = Outdoor (always without blanking) = Cable length/connector 00 = pig-tail connector with M8 plug, 4-pin 03 = pig-tail connector with M8 plug, 6-pin = Special version -

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XXX = custom design without functional difference, for example: color, logo, etc.

015 = standard version



## Key to symbols



Recommendation for optimal procedure.



Risk of death in the case of non-observance.

### Safety instructions



- The safety instructions in the operating manual must be observed.
- Installation and electrical connection may only be carried out by trained personnel
- The safety light curtain complies with the requirements of Category 2 and PL=d
  as per EN 13849-1 and must be integrated into the operating procedure in a
  fault-free manner in accordance with the applicable regulations and standards in
  order to achieve proper protective functioning.
- In accordance with EN 12978, the safety light curtain is suitable for all door types apart from sluice and dock gates, lift doors, vehicle doors, gates used mainly in animal husbandry, textile theatre curtains, railway level-crossing barriers, barriers that are used solely for vehicle traffic, and dangerous machines that are not doors.
- During mounting, installation and commissioning, it must be ensured that the photo switch system cannot be influenced by other photo switch systems or sources of infrared light.
- The applicable standards and regulations particularly EN 12453 (Safety in use of power operated doors) – are to be observed during mounting, installation, commissioning, maintenance and repair.
- Strictly observe the regulations of the EN12978 when connecting safety devices on power operated doors.
- The manufacturer assumes no liability for damage caused by operation and connection errors, non-observance of the operating manual or lack of maintenance or care; the manufacturer wishes to draw attention again to the possible hazardous situations that can arise in this way.
- Notwithstanding conformity with harmonised standards, it is not possible to foresee every potential risk. For this reason, persons should only be present in the hazardous area when necessary.



### **Purpose**



The safety light curtain (LIGI) consists of a transmitter and receiver and is suitable for all automatic door types with a minimum door width of 1.6m. The LIGI complies with the following regulations: EN 12978, EN 12445 and EN 12453. The closing speed of the door is to be selected in such a way that the force limit values as per EN 12453 are adhered to. Only objects that are 5mm larger than the beam separation distance can be detected.

## Mounting, installation and commissioning



Mounting, installation and commissioning of safety light curtains may only be carried out by trained personnel in accordance with the specifications of the door manufacturer. The specifications in this operating manual are also to be adhered to. Operation under conditions other than those intended and modifications to the optics and casing are not permitted and result in loss of EC conformity.

When installing PNP/NPN versions, it must be ensured that the door control system checks the safety light curtain versions with a test input once per door cycle. To do so, the control system must trigger the test input on the transmitter for at least 100ms and monitor the reaction behaviour of the output of the receiver. If the time behaviour corresponds to the technical data, the test is successful. Testing by briefly switching off the supply voltage is not suitable.

The safety light curtains are designed in such a way that sunlight and light from halogen lamps and fluorescent tubes (see IEC 61496-2) do not lead to undesired activation.

In rare cases, other photo switches or sources of infrared light can lead to undesired activation. These sources of light interference must be dealt with in such cases by switching off, blocking or removing them.



If two light curtains (in front of and behind the door) are to be used to provide protection, the separation distance between the light curtain and door should be small enough that persons cannot be present undetected between the door and the detection zones that are created. For this application, the two transmitter of the light curtains should be mounted on opposite sides of the door.



## Mounting, installation and commissioning

Only one light curtain can be mounted in the door opening. In this case, the "door function" of the light curtain prevents detection by the door itself.

When the light curtain is being mounted, it is to be placed on a stable subsurface. Ensure that the ground is sufficiently level so that the sensor function can work at all points.



For safe operation, correct installation of the light curtain is required. When mounting the transmitter and receiver, it is important to ensure that both profiles are installed parallel to each other and parallel to the door leaf. In most cases, this means a vertical installation. Afterwards, the alignment must be checked using a spirit level or a digital angle sensor. The light curtain must be mounted securely and protected against damage to ensure reliable sensor function and to prevent accidental misalignment.

The first fixing clamp should be around 10cm above the ground and the last clamp should be 10cm from the end; between these points, fixing clamps should be used to fasten the profile at maximum intervals of 60cm. Optical components (transmitters, receivers, LEDs) must not be covered.

A risk assessment in accordance with the machinery directive is the basis for deciding on the selected safety method.

The alignment of the light curtain should be optimised after it has been mounted. If the test input of the light curtain is activated for longer than 15s, the light curtain switches into alignment mode. The signal reserve can be optimised in alignment mode by alternately rotating the LIGI transmitter and LIGI receiver.

If the signal reserve is less than 2, the green receiver LED flashes in this mode. The green LED remains on for signal reserves greater than 2 and the red receiver LED flashes with increasing flash frequency when the signal reserve increases. The signal reserve should be a factor of 2 or greater to ensure fault-free operation as well as to tolerate a certain amount of dirt.

As soon as the test input is deactivated for a short period, the light curtain returns to normal mode.



After installation and fine adjustment the light curtain should be switched off and back on again before the performance test. The transmitter is than self adjusting the optinum power.



#### **Electrical connection:**



The connections are made depending on the version according to the supplied circuit diagram.

Important note: The sync cable (white wire, or yellow wire for OSE) is an internal connection between the transmitter and receiver which must not be connected in the controller!

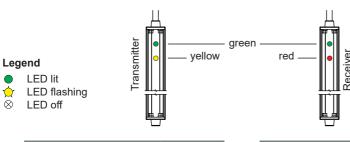
## Alignment mode:

This mode allows for optimum alignment of the LIGI based on a variable flash frequency of the LEDs on the receiver.

#### **Error messages:**

The LIGI has an internal error diagnosis function which indicates errors by means of an LED code depending on the type of error. In the event of an error, the LIGI switches to safe mode and the door can then only be operated in "dead man" mode.

## **Operating mode**

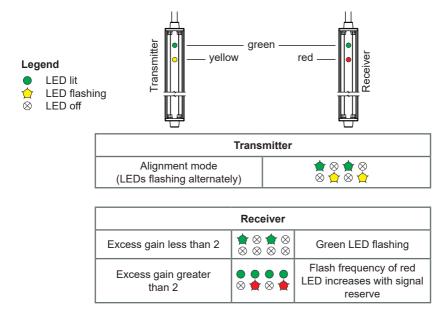


Transmitter	
power supply = OK blanking = off	<b>●</b> ⊗
power supply = OK blanking = on	•
Test (LEDs flashing alternately)	

Receiver	
Free detection zone	<b>●</b> ⊗
Interrupted detection zone	⊗ ●
Test (LEDs flashing alternately)	



## Alignment mode



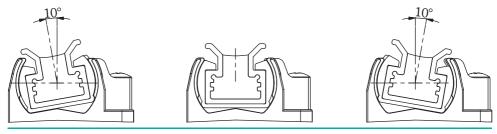
Alignment mode is accessed by activating test or alignment mode for at least 15s and for the duration of alignment. (See pages 12 and 17.)

Rotating the transmitter and receiver increases or reduces the reception level. The more the level increases, the faster the flash frequency of the red LED will be.

When the maximum flash frequency is reached, the light curtain is optimally aligned and can be fastened in place.

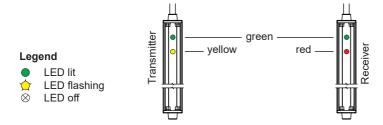
For PNP or NPN output versions, the test input must now be disconnected from the fixed potential again and connected to the test input of the controller.

The test input (T00 version) is only required for alignment when using the OSE output versions. Connect to 0V/GND in normal operation.





## **Error mode**



	Transmitter	Error mode	Receiver	
No supply voltage	⊗ ⊗		⊗ ⊗	Check supply voltage
Receiver polarity reversed		Yellow LED flashes 3x, long pause	⊗ ⊗	Check receiver operating voltage
Short at output		Red LED flashes 2x, long pause		Check output cable, overload, wrongly connected, cable de- fective, output on light curtain defective
Error in sync cable		Yellow/Red LED flashes 3x, long pause	○ ○ ○ ○ ★ ★ ★ ⊗	Check sync cable (PNP/NPN: white; OSE: yellow), may only be connected between transmitter and receiver
Internal device error		All LEDs flashing		Light curtain must be replaced



## **Light control**

Installation options	Notes	Transmitter connection
Installation at door level (with door function)	Interruptions to the light beam in the door do not lead to detection.	OSE-LIGI: brown - 10-30 V DC white - 0 V/GND
		PNP/NPN/SSR-LIGI: brown - 10-30 V DC blue - 0 V/GND
Installation in front of door noncritical standard doors (without door function)	Door and floor have matt surfaces.	OSE-LIGI: brown - 0 V/GND white - 10-30 V DC
		PNP/NPN/SSR-LIGI: brown - 0 V/GND blue - 10-30 V DC
Installation in front of door critical doors; critical floors (without door function)	Critical points: Part or all of the door has a highly reflective surface.	OSE-LIGI: brown - 0 V/GND white - 10-30 V DC
	Increased functional safety can be achieved by programming the signals when the door is open (see descriptions below).	PNP/NPN/SSR-LIGI: brown - 0 V/GND blue - 10-30 V DC

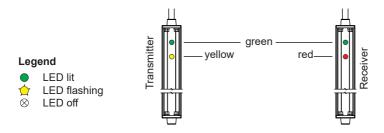
## Installation steps (critical doors and floors / without door function):

For increased functional security when installing in front of the door, the reception signals (reference values) must be programmed into the light curtain when the door is open and the area to be protected is clear.

- The LIGI is installed as explained in the operating instructions, i.e. the transmitter is connected as indicated in the table above (bottom row).
- When the door is open and the area to be protected is clear, the sync connection between the transmitter and receiver is connected/hot-wired with 10-30 V DC using a short filament for a very short period of time (less than 1s). Everything else will now happen automatically.
- If the previous step has been carried out correctly, the green LED on the receiver will
  be continuously on and the red LED will flash. The reference values will then be programmed. It is essential to keep the area to be protected clear during this time. This
  programming process will take 10s and the red LED will then go out.



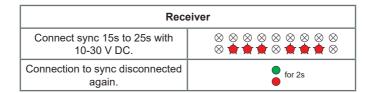
## Installation and starting up with light control



Receiver					
Area to be protected clear	<ul><li>⊗</li></ul>				
Programming phase after con- nection for 1s	<b>● ● ● ● ●</b> for 10s				
Programming phase complete	<ul><li>⊗</li></ul>				

#### Additional information:

- If something went wrong during the programming process explained above (e.g. accidental interruption of light beam or if the adjustment was subsequently changed), the programming process can be repeated as often as required.
- If the sync connection between the transmitter and receiver is connected with 10-30 V DC for longer than 15s and less than 25s, all the saved reference values from the programming process will be actively deleted, i.e. the factory settings are restored. Once the above connection has been disconnected, the green and red LEDs on the receiver will illuminate for 2s; this confirms that the reference values have been deleted. At this setting the light curtain is typically used for uncritical ambient conditions.





## **Testing**

The operation of the light curtain is to be tested as follows once it has been mounted.

- 1. A test rod with a diameter of 50mm must be continuously detected over a range of 0mm to 500mm above the ground.
- A test object with an edge length of 200mm must be continuously detected over a range of 0mm to 2500mm above the ground. The test bodies should be moved from bottom to top during these tests.

### Top view:

Door and recommended light curtain layout of T=transmitter and R=receiver

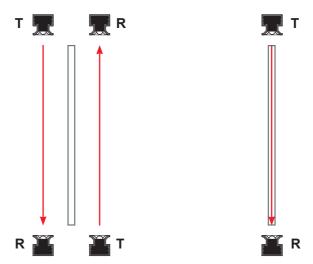


Figure 1 Without door function (Blanking function)

Figure 2
With door function
(Blanking function)



## Maintenance and repair



The safety light curtain does not have any wearing parts that need to be maintained

The light entry and exit openings are to be cleaned regularly, depending on the dirt that occurs. Use a cloth with soapy water or a water jet for this purpose. High-pressure cleaners, abrasives and organic solvents must not be used.

Check regularly whether the light curtains are correctly aligned. Adjust the alignment if necessary. The light curtain casing, the optics areas, the plug and the connection cable are to be checked regularly for damage. Parts with significant damage must be replaced.



Furthermore please check detection ability on a regular basis as per manual page 9

If light curtains are replaced, they must only be replaced by identical light curtains or by other safety light curtains that are intended for the relevant door by the door manufacturer.

Transmitter and receiver light curtains must only be replaced in pairs so as to ensure that the same software and hardware status is present.

Repairs must only be carried out by trained personnel.

### Versions

Number of channels: From 12 to 57 channels

Connection:

Connection cables 5m and 15m, the total length must not exceed 25m

Connection plug Pig-tail connector with M8 plug, 4-pin, L=130mm

Connection fixed cable Version SSR relay (receiver), 5-pin, L=5m

Door function: Continuous interruption starting at the top light beam and going

towards lower light beams does not lead to detection as this

is interpreted as lowering of the door.



#### Technical data

Channel count

Safety parameters ESPE type 2 as per IEC 61496-2

 $MTTF_D > 100 \text{ years; } DC_{AVG} > 99\% \text{ Category 2; PL d}$ 

(PFH=7.33·10<sup>-9</sup> 1/h) as per EN 61508-2;

Category 2 for LIGI-xx-Nxx and LIGI-xx-Pxx with only one

suitable external control system for testing

Door widths 1.6 to 10m

Rated voltage 24V DC -58% +25% (10 to 30V DC)

Current consumption Transmitter: Approx. 30mA (24V DC)

Receiver: Approx. 20mA (24V DC)

Power consumption Approx. 1.2W Detection zone height Max. 2520mm

Type of light Modulated infrared

Typo or light Modulated Illinared

Max. 57

Type of switching: Light switching, i.e. the following applies for free detection zones:

OSE output = Alternating signal (approx. 950Hz)

PNP output = High level NPN output = Low level

solid state relay SSR = low resistance

Aperture angle Approx. ±5°

Detection capability 0 to 500mm, detection object ≥ 50mm

500 to 2520mm, detection object ≥ beam separation

distance + 5mm

Door function max. door speed:

(Version A; end strip min. 100 mm) if max. door speed is 1.1 m/s (Version A; end strip min. 125 mm) if max. door speed is 1.3 m/s (Version C; end strip min. 370 mm) if max. door speed is 1.3 m/s

OSE output Approx. 950Hz, alternating signal, 4V 20mA, short proof,

reverse polarity protection, max. 100nF, max. 30µA leakage current,

integrated pull-down 220Ω

PNP output 100mA, short proof, reverse polarity protection, max. 220nF,

max. 350μA leakage current, integrated pull-down 10kΩ

NPN output 100mA, short proof, reverse polarity protection, max. 220nF,

max. 150μA leakage current, integrated pull-up 10kΩ

SSR output 100mA, short proof, max. 220nF, max. 30VDC, max. 21VAC

R on <  $35\Omega$ , leakage current <  $100\mu$ A



#### **Technical data**

Ambient light safety ≥100klux

Housing material Aluminium profile, fully filled, with 2K epoxy resin

Connection Pig-tail M8 plug 4-pin, L=130mm

Degree of protection IP67 as per EN 60529

Operating temperature -20 to +60°C
Storage temperature -30 to +70°C
Air humidity Max. 95%
Weight Approx. 1860g

Dimensions 2640x16x16mm (LxWxH)

(length applies to max. protective field height 2520mm)

## Test input

Version	Normal operation	mal operation Test/alignment Internal input wirin	
T00	<2V	>7V	10kΩ pull-down resistor to 0V
T01	>7V	<2V	10kΩ pull-down resistor to 0V
T02	<2V	>7V	10kΩ pull-down resistor to 0V
T03	>7V	<2V	10kΩ pull-up resistor to 24V
T04	<2V	>7V	10kΩ pull-up resistor to 24V
T05	open	0V4V or supply voltage -4V	

#### **Testing**

Reaction of the output after activation of the test input for a free detection zone

Variant	Reaction of the output		
P01	after max. 100ms switch from high to low level		
N01	after max. 100ms switch from low to high level		
OSE	This version is not tested.		
solid state relay SSR	after max. 100ms change from low resistance (<35Ω) to high resistance		



## **Technical data**

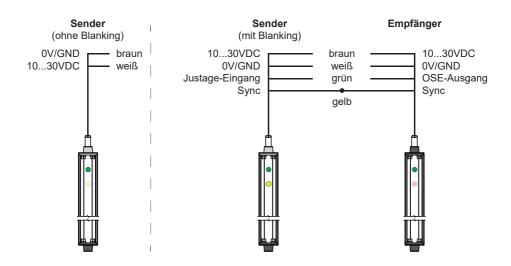
Reaction of the output after deactivation of the test input for a free detection zone

Version	Reaction of the output	
P01	after max. 100ms switch from low to high level	
N01	N01 after max. 100ms switch from high to low level	
OSE	This version is not tested.	
solid state relay SSR	after max. 100ms change from high resistance to low resistance(<35Ω)	

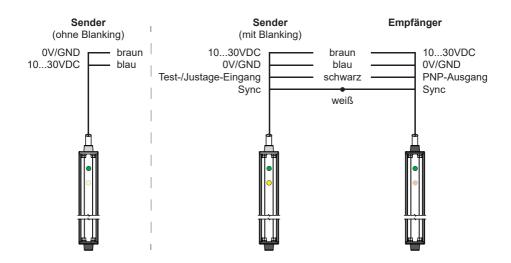
switching time	Definition
t (turn on delay) ≤ 100ms	light beam interruption
t (turn off delay) ≤ 800ms	uninterrupted detection zone



## **Anschlussbelegung OSE-Ausgang**

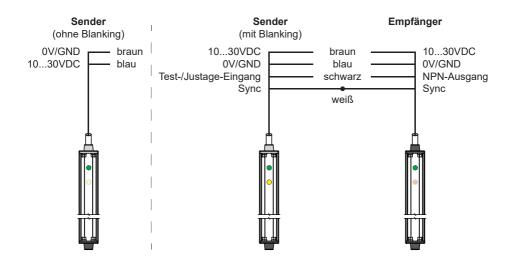


## **Anschlussbelegung PNP-Ausgang**

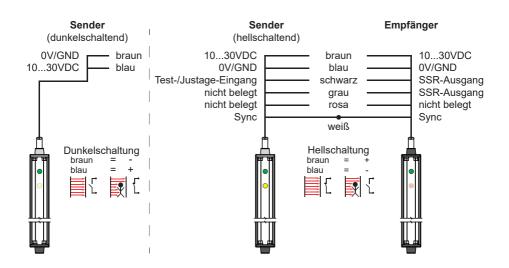




## **Anschlussbelegung NPN-Ausgang**

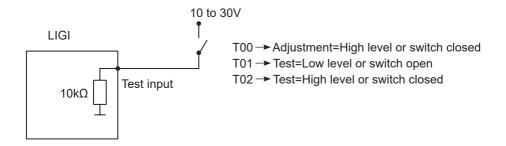


## **Anschlussbelegung SSR-Ausgang (R03)**

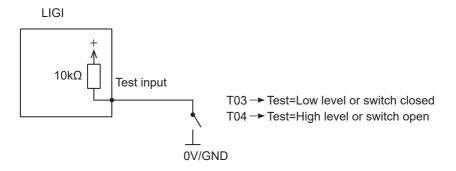




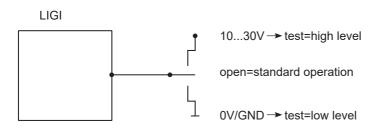
## Connection scheme, test inputs T00, T01 and T02



## Connection scheme, test inputs T03 and T04



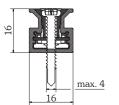
## Connection scheme, test input T05





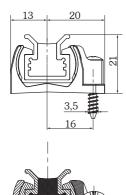
## **Mounting materials**

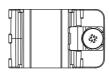
## Direct mounting

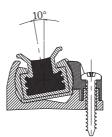


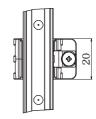


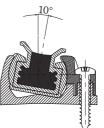
## LIGI-JK 10 alignment clamp



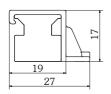




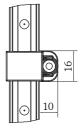




LIGI-HK 10 fixing clamp



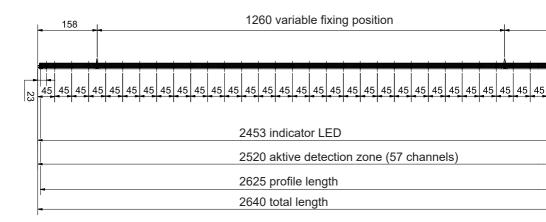


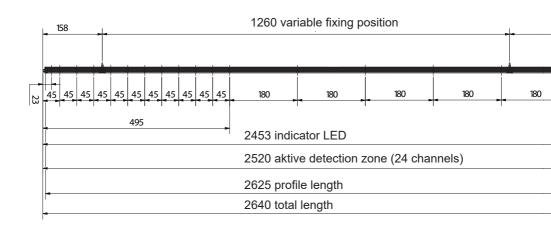






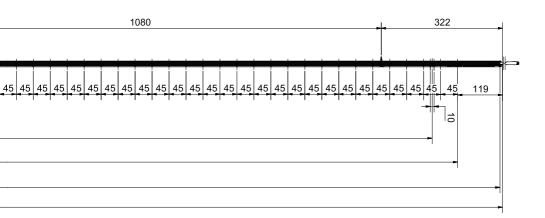
## Channel selection



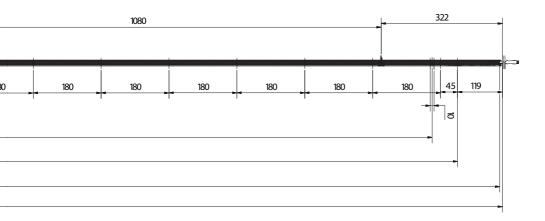




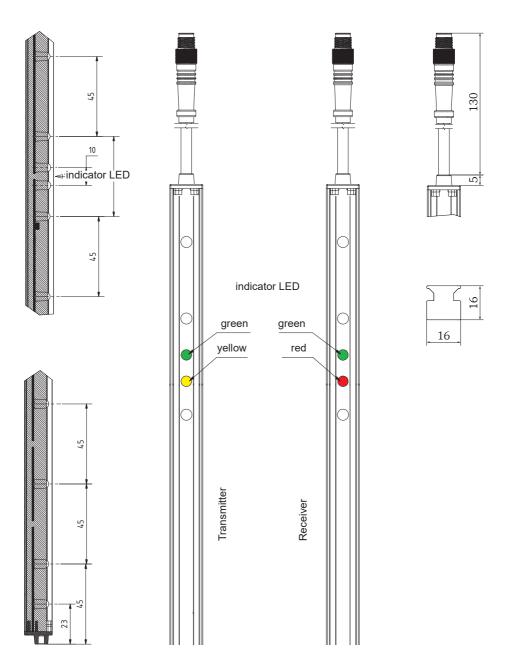
## **Version A**



## **Version C**









## EG-Baumusterprüfbescheinigung EC type-examination certificate

Hiermit wird bescheinigt, dass das unten beschriebene Produkt der Firma This certifies that the product described below from company

WITT Sensoric GmbH Gradestraße 48-50 12347 Berlin Deutschland

die Anforderungen des Anhangs I der Maschinenrichtlinie 2006/42/EG als eine Grundlage für die EG-Konformitätserklärung erfüllt. meets the requirements of Annex I of the Directive 2006/42/EC as a basis for the EC declaration of conformity.

Geprüft nach Tested in accordance with EN 12978:2003+A1:2009 EN ISO 13849-1:2008 IEC 61496-2:1997 EN 12445:2000 Chap.7 EN 12453:2000 Chap.5.5.1

Beschreibung des Produktes (Details siehe Anlage 1) Description of product (Details see Annex 1)

Lichtgitter für Toranwendungen Light curtain for door applications

Typenbezeichnung Type Designation

LIGI

Registrier-Nr. / Registered No. 44 205 13169201 Prüfbericht Nr. / Test Report No. 3512 5434 Aktenzeichen / File reference 8000423309

Gültigkeit / Validity von / from 2014-03-20 bis / until 2019-03-19

Zertifizierungsstelle Maschinen Certification Body Machinery Benannte Stelle 0044 / Notified Body 0044 Essen, 2014-03-20

TÜV NORD CERT GmbH

Langemarckstraße 20 45141 Essen www.tuev-nord-cert,de machinery@tuev-nord.de

Bitte beachten Sie auch die umseitigen Hinweise Please also pay attention to the information stated overleaf



## EG-Konformitätserklärung

nach EMV-Richtlinie 2014/30/EU und Maschinenrichtlinie 2006/42/EG

Für die folgend bezeichneten Geräte

Sicherheitslichtgitter LIGI zur Absicherung von Türen und Toren hergestellt nach den Fertigungsvorschriften 2.10376-399

mit folgenden Typ-Bezeichnungen:

Name	Geh.	Ausg.	Test	Strahl- typ	Kanal- anzahl	Schutzfeld- höhe	Torfunktion mit / ohne	Kabel	Sonder- ausf.
		OSE	T00						
LIGI	01 02 11	P01 P02 N01 N02 R01 R02 R03	T01 T02 T03 T04 T05	A B C	1257	4952520mm	F00 F01 F05	C00	S000

wird hiermit bestätigt, dass sie den einschlägigen Bestimmungen der oben genannten EG-Richtlinien entsprechen. Zur Beurteilung der Geräte wurden folgende Normen herangezogen:

EN 61326-3-2	Elektrische Mess-, Steuer-, Regel- und Laborgeräte - EMV-Anforderungen -
	Teil 3-2: Störfestigkeitsanforderungen für sicherheitsbezogene Systeme und

für Geräte, die für sicherheitsbezogene Funktionen vorgesehen sind (Funktionale Sicherheit) - Industrielle Anwendungen in spezifizierter

elektromagnetischer Umgebung

Elektromagnetische Verträglichkeit (EMV) - Teil 6-3: Fachgrundnormen -EN 61000-6-3

Störaussendung für Wohnbereich, Geschäfts- und Gewerbebereiche sowie

Kleinbetriebe

EN 12978 Schutzeinrichtungen für kraftbetätigte Türen und Tore - Anforderungen und

Prüfverfahren

EN ISO 13849-1:2008

Kat. 2 und PL-d

Sicherheit von Maschinen - Sicherheitsbezogene Teile von Steuerungen Teil

1: Allgemeine Gestaltungsleitsätze

IEC 61496-2 Sicherheit von Maschinen - Berührungslos wirkende Schutzeinrichtungen Teil Typ 2

2: Besondere Anforderungen an Einrichtungen, welche nach dem aktiven

opto-elektronischen Prinzip arbeiten

Bevollmächtigt für die Zusammenstellung der technischen Unterlagen ist Witt Sensoric GmbH, 12489 Berlin, Ernst-Lau-Straße 12

Diese Erklärung wird verantwortlich für den Hersteller Witt Sensoric GmbH. 12489 Berlin, Ernst-Lau-Straße 12

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Berlin, 12.02.2016













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